

Garant**Indexable insert for turning VC.T 110302, for finish machining, Grade: HU7315-1****Order data**

Order number	261364 HU7315-1
GTIN	4062406770020
Item class	21G

Technical description

Cutting depth a_p	0.05 - 1.5 mm
Finishing/roughing assignment	Finishing
Cutting conditions	continuous
Tool material	Carbide
Grade	HU7315-1
Feed f	0.03 - 0.25 mm/rev.
Number of changes/inserts	2
Tolerance	G
Cutting speed v_c main application	50 - 600 m/min
Coating	uncoated

Chip breaker	AF
ISO code indexable insert	VCGT 110302
Corner radius	0.2 mm
Main application	N
Type of product	Indexable insert for turning